





PCT

INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY (Chapter II of the Patent Cooperation Treaty)

(PCT Article 36 and Rule 70)

Applicant's or agent's file reference						
F2939WO	FOR FURTHER ACTION		See Form PCT/IPEA/416			
International application No. PCT/JP2003/012611	International filing date (date) 01 October 2003 (0		Priority date (day/month/year) 01 October 2002 (01.10.2002)			
International Patent Classification (IPC) or n B29D 30/38	•	•	01 0010001 2002 (01.10.2002)			
Applicant	BRIDGESTONE COR	PORATION				
This report is the international prelin Authority under Article 35 and trans	ninary examination report, es mitted to the applicant accord	tablished by this ling to Article 30	International Preliminary Examining 5.			
 This REPORT consists of a total of This report is also accompanied by A 		ding this cover s	heet.			
	to the International Bureau)	a total of	sheets, as follows:			
sheets of the description, claims and/or drawings which have been amended and are the basis of this report and/or sheets containing rectifications authorized by this Authority (see Rule 70.16 and Section 607 of the Administrative Instructions).						
sheets which supersede earlier sheets, but which this Authority considers contain an amendment that goes beyond the disclosure in the international application as filed, as indicated in item 4 of Box No. I and the Supplemental Box.						
b. (sent to the International Bureau only) a total of (indicate type and number of electronic carrier(s)) , containing a sequence listing and/or tables related thereto, in computer readable form only, as indicated in the Supplemental Box Relating to Sequence Listing (see Section 802 of the Administrative Instructions).						
4. This report contains indications relati	ng to the following items:					
Box No. I Basis of the rep	ort					
Box No. II Priority	•					
t t		novelty, inventi	ve step and industrial applicability			
Box No. IV Lack of unity of invention Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability;						
Chanons and ex	citations and explanations supporting such statement					
Box No. VI Certain documents cited Box No. VII Certain defects in the international application						
Box No. VII Certain defects in the international application Box No. VIII Certain observations on the international application						
- Approximation						
Date of submission of the demand		Date of completion of this report				
25 February 2004 (25.02.2004)		22 October 2004 (22.10.2004)				
Name and mailing address of the IPEA/JP	Autho	Authorized officer				
Facsimile No.	Telep	Telephone No.				

Translation



INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

International application No.

PCT/JP2003/012611

Box No	o. I	Basis of the report
1. With other	regard	to the language, this report is based on the international application in the language in which it was filed, unless
	This whic	report is based on translations from the original language into the following language, h is language of a translation furnished for the purpose of:
1		international search (under Rules 12.3 and 23.1(b))
1		publication of the international application (under Rule 12.4)
1		international preliminary examination (under Rules 55.2 and/or 55.3)
		,
2. With furnis and a	ire not	to the elements of the international application, this report is based on (replacement sheets which have been annexed to this report):
		ternational application as originally filed/furnished
	pages	scription:
1	pages*	, as originally filed/furnished
İ	pages*	lectived by this Authority on
	the cla	received by this Authority on
	pages	
	pages*	, as originally filed/furnished
	pages*	, as amended (together with any statement) under Article 19
	pages*	received by this Authority on
	the dra	
	pages	wings.
	pages*	, as originally filed/furnished
j	pages*	received by this Authority on received by this Authority on
	a senue	
·		nce listing and/or any related table(s) - see Supplemental Box Relating to Sequence Listing.
3.	The am	endments have resulted in the cancellation of:
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i		ne description, pages
		ne claims, Nos.
	₩ "	de drawings, sheets/figs
Į	th	e sequence listing (specify):
Ĺ	ar	ny table(s) related to sequence listing (specify):
4.	This repnade, since 70 the the	ort has been established as if (some of) the amendments annexed to this report and listed below had not been ince they have been considered to go beyond the displantage of the considered to go beyond the displantage of the constant of the
		s, some or all of those sheets may be marked "superseded."



Intern. al application No.
PCT/JP03/12611

ox No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement				
1. Statement				
Novelty (N)	Claims	2, 3	YES	
·	Claim	1	NO	
Inventive step (IS)	Claim	2	YES	
	Claims	1,3	NO	
Industrial applicability (IA)	Claims	1-3	YES	
	Claims		МО	

2. Citations and explanations (Rule 70.7)

Document 1: JP, 6-106652, A (Sedepro), April 19, 1994 (04.19.94)

& EP, 582215, A1 & US, 5395476, A

& CN, 1082985, A

Document 2: JP, 62-292423, A

(Compagne Generale Des Etablissments Michelin), December 19, 1987 (12.19.87)

& EP, 248301, A1 & US, 4804436, A

& CN, 1008801, B

Document 3: WO, 88/10199, A1 (Sumitomo Rubber Industries, Ltd.), December 29, 1988 (12.29.88)

& US, 5032198, A & EP, 319588, A1

Claim 1

Document 1 describes a method for manufacturing a tire wherein, on a base rotatably fitted around an axis line, the various tire components are layered in the position and order required by a tire structure so to produce a tire little by little, and wherein at least one top reinforcing material is created by supplying a cord to at least one attachment tube, cutting the cord on the upstream side of the attachment tube, cutting out a cord segment, sending the cord segment to an attachment head that laterally moves through the attachment tube over the base, and automatically bonding the cord segment bonded to the base.

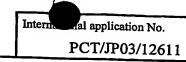
Document 2 describes a method for manufacturing a tire reinforcing material, wherein each reinforcing cord is individually injected on a prescribed position in the reinforcing material, the reinforcing material is manufactured on one element that determines the geometric shape thereof, the element and cord comprise a cord having its own adhesiveness and provided adjacent to each other roughly in parallel, and also describes that a cord to be cut into a desired length is to be extruded.

Therefore, the invention relating to claim 1 does not appear to be novel or involve an inventive step.

Claim 2

None of the documents cited in the ISR describes that cords with rubber are layered in two layers including a radially inward layer and radially outward layer, thereafter a cord with rubber in the outer layer is press fitted in between the cords with rubber in the inner layer; nor is it obvious to a party skilled in the art. Therefore, the invention relating to claim 2 appears to be novel and involve an inventive step.

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Sup	plem	ental	Box
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In case the space in any of the preceding boxes is not sufficient. Continuation of Box V:

Claim 3

Document 3 describes a band molding device, wherein a cord winding device is directly linked with a rubber coating device, and the rubber-coated cords are guided to the winding device.

A configuration such that a rubber coating device and attaching device as described in document 3 are directly linked in the inventions described in documents 1 and 2 could be easily conceived of by a party skilled in the art. At such time, providing a mechanism such as a festoon, drum or the like between the coating device and the attaching device to adjust cord supply to the attaching device and tension on the cords could be conceived of as appropriate.

Therefore, the invention relating to claim 3 does not appear to involve an inventive step.